

## High range water reducing admixture based on polycarboxylic technology.

### Uses

Auramix 400 BIS is a high performance superplasticiser intended for applications where high water reduction and long workability retention are required, and it has been developed for use in:

- Self-compacting concrete,
- Pumped concrete,
- Concrete requiring long workability retention,
- High performance concrete.

### Standard Compliance

Auramix 400 BIS Conforms to IS 9103 - 1999 (2007)

### Advantages

- Low viscosity suitable for pumping of different grades of concrete to higher floors
- Higher E modulus
- Improved adhesion to reinforcing and prestressing steel
- Better resistance to carbonation
- Lower permeability
- Better resistance to aggressive atmospheric conditions
- Reduced shrinkage and creep
- Increased durability

### Description

Auramix 400 BIS is a unique combination of the latest generation superplasticisers, based on a polycarboxylic ether polymer with long lateral chains. This greatly improves cement dispersion. At the start of the mixing process an electrostatic dispersion occurs but the cement particle's capacity to separate and disperse. This mechanism considerably reduces the water demand in flowable concrete.

Auramix 400 BIS combines the properties of water reduction and workability retention. It allows the production of high performance concrete and/or concrete with high workability.

### Technical support

Fosroc provides a technical advisory service for on-site assistance and advice on mix design, admixture selection, evaluation

trials and dispensing equipment.

### Properties

Appearance	:	Light yellow coloured liquid
pH	:	Minimum 6.0
Volumetric mass @ 20° C	:	1.08 to 1.10
Chloride content	:	Nil to IS:456

### Dosage

The optimum dosage of Auramix 450 to meet specific requirements should always be determined by trials using the materials and conditions that will be experienced in use. The normal dosage range is between 0.3 to 1.5 liter / 100kg of cementitious material.

### Use at other dosages

Dosage outside the normal range quoted above can be used to meet particular mix requirements. Contact Fosroc for advice in these cases.

### Effects of overdosing

Overdosage may cause delay in the setting time and segregation.

### Estimating

### Packaging

Auramix 400 BIS is supplied in 200kg, 250kg and Bulk.

### Storage

Auramix 400 BIS has a minimum shelf life of 12 months provided the temperature is kept within the range of 2°C to 50°C. Should the temperature of the product fall outside this range then contact local Fosroc office for advice.

### Precautions

#### Health and safety instructions

Auramix 400 BIS does not fall into the hazard classifications of current regulations. However, it should not be swallowed or allowed to come into contact with skin and eyes.

Suitable protective gloves and goggles should be worn.

Splashes on the skin should be removed with water. In case of contact with eyes rinse immediately with plenty of water and

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seek medical advice. If swallowed seek medical attention immediately - do not induce vomiting.

For further information refer the Material Safety Data sheet available for this product.

## Fire

Auramix 400 BIS is water based and non- flammable.

## Cleaning and disposal

Spillages of Auramix 400 BIS should be absorbed onto sand, earth or vermiculite and transferred to suitable containers. Remnants should be hosed down with large quantities of water.

The disposal of excess or waste material should be carried out in accordance with local legislation under the guidance of the local waste regulatory authority.

## Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.



## Berger Fosroc Limited

Corporate Address:

'Berger House', House # 08, Road # 02, Sector # 03, Uttara Model Town, Dhaka 1230, Bangladesh.

telephone( Hunting) : +880248953665, fax : +880248951350,

e-mail : enquiry.bangladesh@bergerfosroc.com, website : www.bergerfosroc.com

